

Date: Monday, 2/4/2008 11:27:54 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 37183
Estimate Number : 13076
P.O. Number :
This Issue : 2/4/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/ Type : MACHINED PARTS
Previous Run : 36090
Written By :
Checked & Approved By :
Comment : Est. a 07/11/29 new issue EC

Drawing Name : PEDAL LOCK ASS'Y
Part Number : D3370051
Drawing Number : D3370 REV B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 2/18/2008 Qty: 5 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D33701 Pedal Lock Base



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Pedal Lock Base

B22285 (2) SP

NEW * B37186 x3 AS 08/02/19

2.0 D33703 Pedal Lock Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Pedal Lock Cover

New Batch

B37187 * AS 08/02/19

3.0 D33735 Cam Lock



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Cam Lock

* 22383

New Batch

AS 08/02/19 (YS)

4.0 D33853 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Hinge

B22387

SP

5.0 AN526C832R6 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Screw

M16612 SP

6.0 D27287 Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Decal

B22554

8/2/12 SP (5X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08/02/19		add 238.028 Pin's B# 16488 <i>Dave</i>	<i>[Signature]</i>	08/02/19		<i>[Signature]</i> 10/2/20	<i>[Signature]</i> 10/2/20

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:27:55 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PEDAL LOCK ASS'Y

Job Number: 37183

Part Number: D3370051

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

HX81

1/4"-20 SHCS 3/8" long



M10971



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
1/4"-20 SHCS 3/8" long

SD

8.0

AN960416

Washer



M 5519

SD



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)
Washer

9.0

D3384041

Cyclic Sock Assembly



M36416 (IX)

SD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Cyclic Sock Assembly

8/2/12

(5X)

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per dwg D3370

LOCTITE B# M104483

SAD 02/02/19

11.0

QC5

INSPECT WORK TO CURRENT STEP



70602-20 (5)



Comment: INSPECT WORK TO CURRENT STEP

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

LC 8/2/20 (5)

ST 992

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.02.21

Job Completion



CY35A

E325A

08.02.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

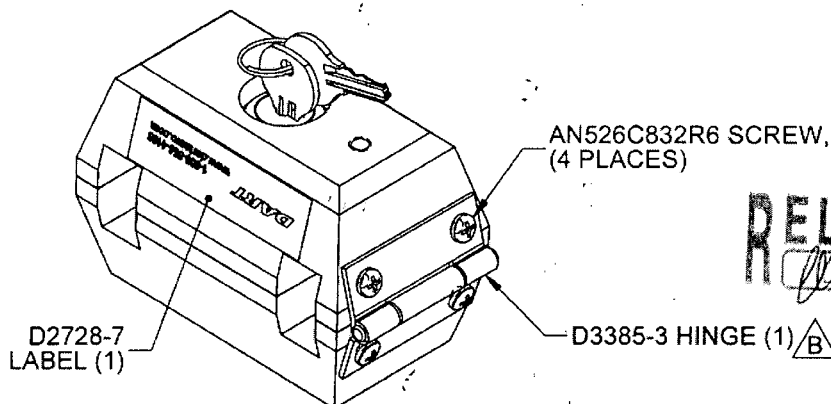
Part No: D3370-051 PAR #: VIA Fault Category: Prod Line Pass ^{med & Small} NCR: (Yes) No DQA: D Date: 08/02/22
 QA: N/C Closed: H Date: 08.02.22

NCR: <u>37183</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/02/21</u>	<u>10</u>	<u>change 2 X D3370-051's</u> <u>with new locks - KEYED ALIKE</u>	<u>[Signature]</u> <u>08/02/21</u>	<u>Added to w/o step</u> <u>for K/A or K/D</u> <u>to record. Key #</u>	<u>MF.</u> <u>08.02.21</u>	<u>[Signature]</u> <u>08/02/21</u>	<u>[Signature]</u> <u>08/02/21</u>	<u>[Signature]</u> <u>08/02/21</u>

NOTE: Date & initial all entries

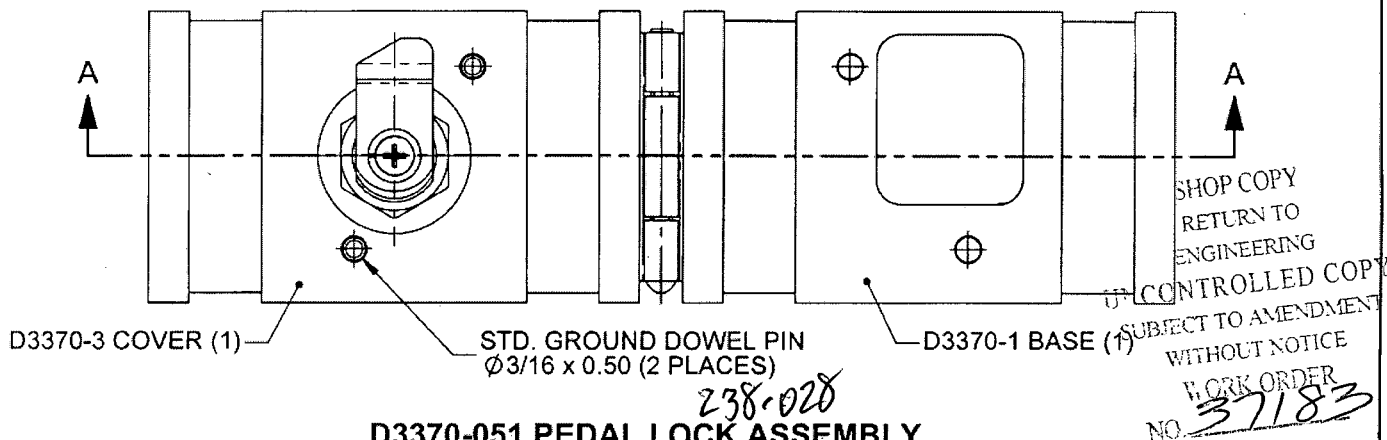
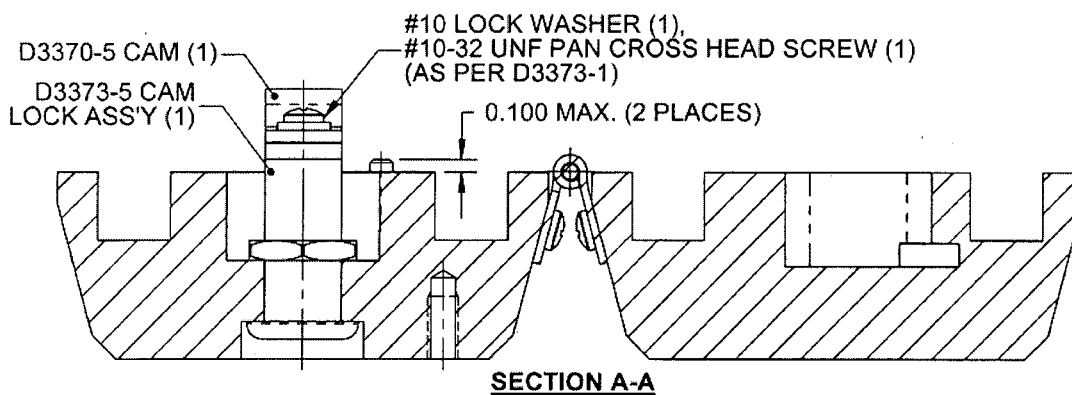


DESIGN 3	DRAWN BY 3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED [Signature]	DRAWING NO. D3370	REV. B SHEET 1 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:1.5
A	04.12.15	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	



RELEASED
05/04/23

PEDAL LOCK SHOWN LOCKED WITH KEY



NOTES:

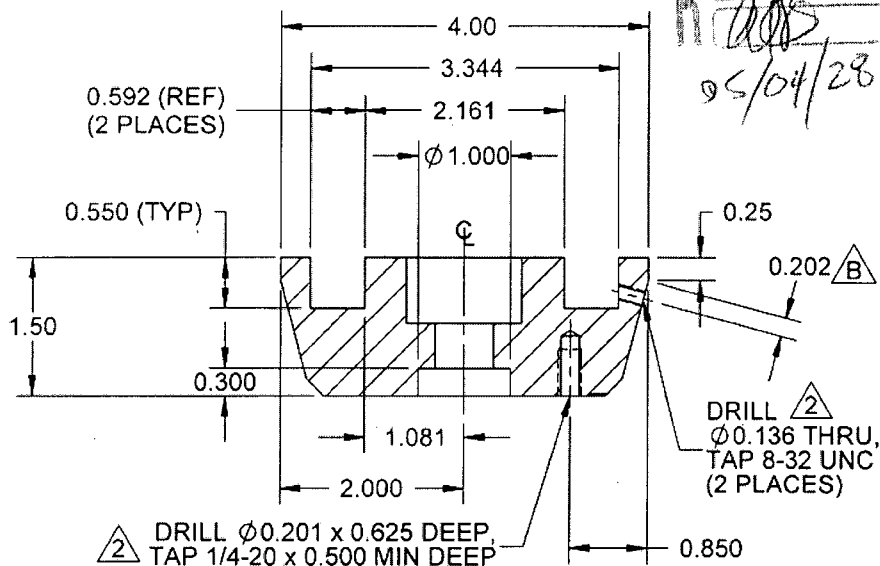
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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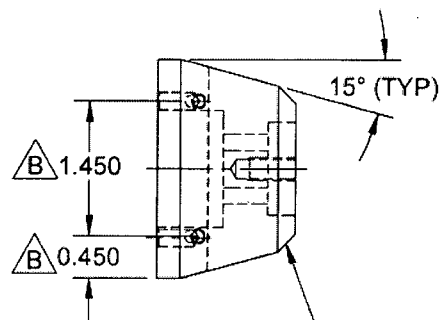
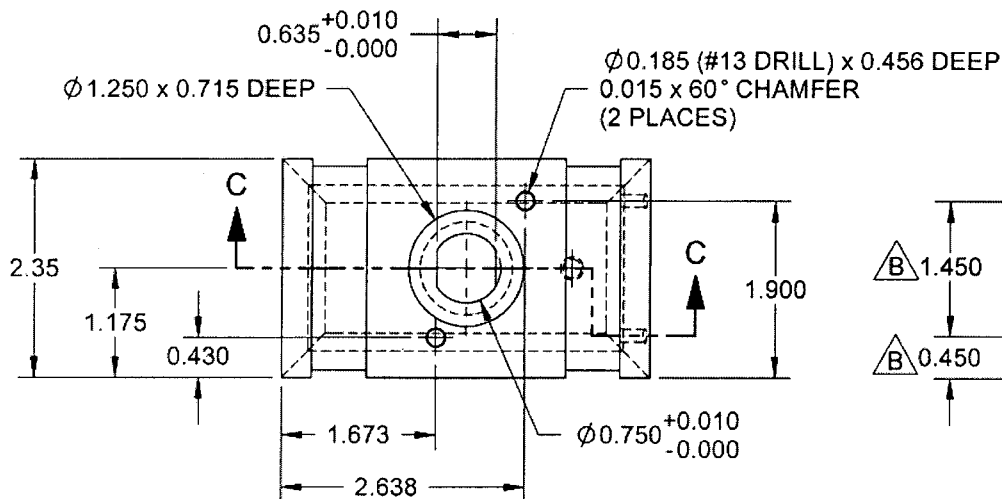
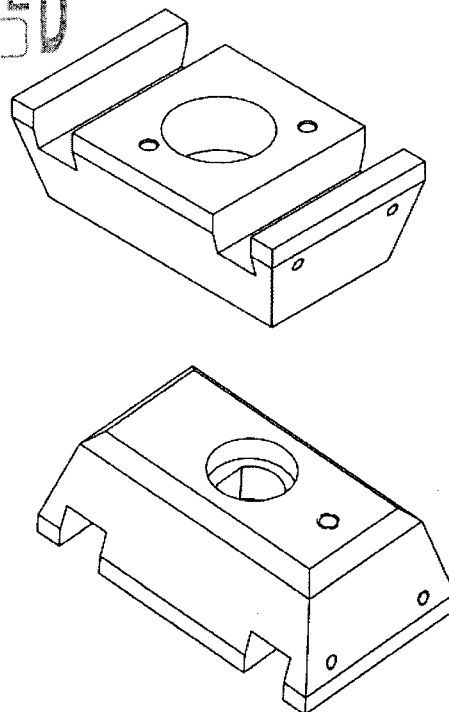
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3370	REV. B SHEET 3 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:2



SECTION C-C



0.19 $\times 45^\circ$ SHOP COPY
CHAMFER (TYP) RETURN TO
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WORK ORDER
NO. 37183

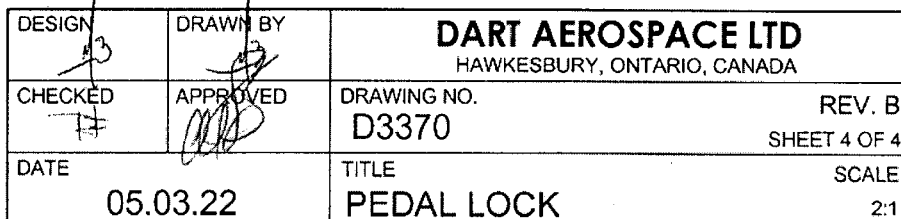
D3370-3 COVER

NOTES:

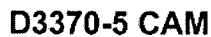
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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05/04/28



1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
3) ALL DIMENSIONS ARE IN INCHES
4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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